PRODUCT DATA SHEET
1209

DESCRIPTION
GLYPTAL 1209 BLACK ENAMEL is an air drying or baking gloss interior enamel which was designed for its resistance properties as well as being a protective and decorating coating for electrical equipment. It is similar to GLYPTAL 1201 RED and will give very good oil resistance and good salt spray resistance as well as excellent non-tracking and arc resistance.

SUGGESTED USES
GLYPTAL 1209 is suggested for the finishing of electrical equipment for interior exposure. It is similar to 1201 in properties other than dielectric strength and may be used for coating small motor stators, field coils, end windings, bus bars, and switch bases. It is also suggested for the protection of surfaces from arcing.

PRODUCT DETAILS
Color Black
Solids by Weight Avg. 62.0%
Air Dry 4 hours
Recoat Overnight
Flash Point 69 ºF
Bake Time: @ 200-250 ºF ½-1 hour
@ 150-200 ºF 1-2 hours
Gloss High
Coverage (approximate) 550 ft.²/gal (1 mil dried film)
Arc Resistance on Textolite 75 sec (96 hours air dry)
Dielectric Strength (V/mil- ave.) 1000

APPLICATION
GLYPTAL 1209 may be applied by spray or dip methods. Surfaces to be painted should be clean and dry.
Reduction: 1209 should be thinned to 23 to 28 seconds (#2 Zahn Cup) with 1500 thinner.

SURFACE PREPARATION
Surfaces to be painted should be dry and free from dirt, wax, grease, rust, and oil. Remove grease and oil by washing surface with mineral spirits. When painting over a previously glossed surface, reduce gloss by use of sandpaper or steel wool.

In as much as Glyptal, Inc. has no control over the use to which others put the material, it does not guarantee that the same results as those described herein will be obtained. Each user of the material and the compositions described herein should make his or her own tests to determine the materials’ suitability for his or her own particular use. Statements concerning possible or suggested uses of the material described herein are not to be construed as constituting a license under any Glyptal patent covering such use or as recommendations for use of such materials in the infringement of any patent.