PRODUCT DATA SHEET
7815

DESCRIPTION
GLYPITAL 7815 GLOSS BLACK ENAMEL is a fast air-drying or low-temperature bake finish. This product is designed for use as a black, gloss finish coat on motor end windings and electrical equipment. This paint is compatible with most insulating systems. It has excellent oil, humidity and weather resistance. 7815 can be used in areas where some exterior durability is required along with fast-drying properties.

WET SAMPLE
% Vol. Solids 37 ± 1
% Wt. Solids 44 ± 1
Visc. (Zahn #3 Cup)
Flashpoint, cc/pm <80 °F
Coverage, ft²/gal. 600
Weight 10.28 ± 0.2 lb/gal
Solid Weight 13.76 ± 0.2 lb/gal

APPLICATION
Mix Ratio by Wt. N/A
Reducer G-1500
Reduced Viscosity, #2 Zahn 25-30 seconds
Reducer Ratio
Substrate CRS
Dry Film Thickness 1.0-1.5 mils
Method Spray

CURE
Flash-Off Time, Min.
Tackfree Time 1 hour
Dry to Handle 2-3 hours
Hard Overnight
Bake Schedule 150 °F for 45 minutes

DRY FILM PROPERTIES
Color Black
Gloss, 60º 80+
Pencil Hardness
Flexibility
Impact Resistance
  Direct
  Indirect
Adhesion, Cross Hatch  100%
Salt Fog Resistance
QUV Resistant
Resistivity (ohms/sq)
Oil Resistant  Excellent