PRODUCT DATA SHEET

7920

DESCRIPTION
GLYPTAL 7920 PEARL GRAY PRIMER has been designed as a fast air-drying primer for use on metal. This primer has excellent oil and humidity resistance and is recommended as a primer coat under enamels and lacquers.

PRODUCT DETAILS

- Color: Pearl Gray
- Gloss, 60° Specular: 10% maximum
- Total Solids by volume, %: 45.7 ± 2
- Weight per gallon, lbs.: 10.96 ± 0.10
- Viscosity - (Stormer, KU’s): 80 ± 5
- Fineness of Grind – Hegman: 5
- Flash Point: 71 °F
- Coverage (approximate): 735 ft.²/gal (1 mil dried film)

APPLICATION
Because of the fast drying properties of this primer, it is ideal for use on metal window and door frames and interior surfaces of structural steel. This primer may also be used on many types of industrial products where good humidity and oil resistance are desired.

Substrate: Steel
Method: Spray
Solvent: 1500 Thinner
Reduced Viscosity #2 Zahn Cup: 25-30 sec
Dry Film Thickness: 1.0-1.5 mils
Air Dry Time, Touch: 30-60 min
Air Dry Time, Hard: 4 hours
Recoat: After 30 min

RECOMMENDED EQUIPMENT

<table>
<thead>
<tr>
<th>Airless Hydra-Spray</th>
<th>Air Spray Conventional</th>
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<tbody>
<tr>
<td>28:1 President</td>
<td>225-979 (5 gal Redi-Spray)</td>
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<tr>
<td>30:1 Bulldog</td>
<td>226-010 (50 gal Standard Unit)</td>
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<tr>
<td>EH 300 &amp; EH 333</td>
<td>226-011 (55 gal Standard Unit)</td>
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<tr>
<td>Atomizing Fluid Pressure 2800 psi</td>
<td>Fluid Pressure 10-20 psi</td>
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<tr>
<td>Best Tip 163-521</td>
<td>Atomizing Air Pressure 95 psi</td>
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<tr>
<td>Tip Range .019 to .000</td>
<td>Nozzle 161-187 (0.42)</td>
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</table>
Material was reduced approximately 1 part XYLOL to 10 parts PAINT

HAZARDS

WARNING! FLAMMABLE!
Keep away from heat, sparks, and open flame. Avoid prolonged contact with skin and breathing of vapor or spray mist. Close container after each use. Use with adequate ventilations.

KEEP OUT OF THE REACH OF CHILDREN.

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