DESCRIPTION
GLYPTAL 880 is a thermoplastic shellac adhesive designed for bonding gaskets and used wherever excellent oil resistance is required, i.e. transformers, etc.

WET SAMPLE
% Vol. Solids 44.0 ± 1.0
% Wt. Solids 60.0 ± 1.0
Visc. (Zahn #3 Cup)
Flashpoint, cc/pm VOC 3.5 max. lb/gal
Weight 9.5 ± 0.1 lb/gal
Solid Weight 13.0 ± 0.2 lb/gal

APPLICATION
Mix Ratio by Wt. N/A
Reducer None
Reduced Viscosity N/A
Reducer Ratio N/A
Substrate Metal
Dry Film Thickness
Method Brush

CURE
Flash-Off Time, Min.
Tackfree Time
Dry to Handle 1 hour
Dry to Topcoat
Bake Schedule

DRY FILM PROPERTIES
Color Red
Gloss, 60° High Gloss
Pencil Hardness
Flexibility
Adhesion, Cross Hatch
Oil Resistant Excellent

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