

Glyptal Inc.

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DESCRIPTION

GLYPTAL 880 is a thermoplastic shellac adhesive designed for bonding gaskets and used wherever excellent oil resistance is required, i.e. transformers, etc.

WET SAMPLE

% Vol. Solids	44.0 ± 1.0
% Wt. Solids	60.0 ± 1.0
Visc. (Zahn #3 Cup)	
Flashpoint, cc/pm	
VOC	3.5 max. lb/gal
Weight	9.5 ± 0.1 lb/gal
Solid Weight	13.0 ± 0.2 lb/gal

APPLICATION

Mix Ratio by Wt.	N/A
Reducer	None
Reduced Viscosity	N/A
Reducer Ratio	N/A
Substrate	Metal
Dry Film Thickness	
Method	Brush

CURE

Flash-Off Time, Min.	
Tackfree Time	
Dry to Handle	1 hour
Dry to Topcoat	
Bake Schedule	

DRY FILM PROPERTIES

Color	Red
Gloss, 60°	High Gloss
Pencil Hardness	
Flexibility	
Adhesion, Cross Hatch	
Oil Resistant	Excellent

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