

Glyptal Inc.

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PRODUCT DATA SHEET C1968

DESCRIPTION

GLYPTAL C-1968 is designed to be used where excellent functional properties are a must. Its excellent resistance to topcoat lifting extends its use into areas where excellent exterior topcoats (2-package urethanes) are needed.

WET SAMPLE

% Vol. Solids	52 +/- 2
% Wt. Solids	72 +/- 2
Viscosity (Zahn #3)	19 +/- 2 sec
VOC	2.8 lb/gal
Flashpoint, cc/pm	<100 °F
Weight	11.67 lb/gal

APPLICATION

Reduced viscosity	As supplied
Substrate	Various
Dry Film Thickness	1.5-2.5 mils
Method	Air or airless

CURE

Flash Time, min	N/A
Tackfree Time, min.	45
Dry to handle, h	2
Bake schedule	N/A

DRY FILM PROPERTIES

Color	Gray
Gloss, 60°	10 +/- 5
Impact Resistance	
Direct	120 in. lb. at one week
Indirect	
Adhesion, Cross Hatch	100%
Salt Fog Resistance	500+ hours

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