PRODUCT DATA SHEET
G1228

DESCRIPTION
GLYPTAL 1228 is a high-gloss enamel for general finishing of machinery and electrical apparatus. It has excellent outdoor durability and high resistance to transformer oils. It may be used on primed metal or wood surfaces. Also available in aerosol (G1228A).

WET SAMPLE
% Vol. Solids (avg.) 40
% Wt. Solids (avg.) 56
Viscosity 67-77 KU
Coverage (1 mil dry film thickness) 600-700 ft²/gal
Flashpoint, open cup 84 ºF
Weight per Gallon (avg.) 9.0 lb/gal
Fineness of Grind (Hegman) 7 minimum
Solvent Aliphatic/Aromatic

APPLICATION
Substrate Ferrous metal primed with G7635
Method Spray, brush, or roller
Reducer Xylol (G3190) for spray;
Mineral spirits (G2085) for brush or roller

CURE
Drying time, tack free 6 h
Handle 12 h
Recoat 16 h

DRY FILM PROPERTIES
Color #49 ASA Gray
Gloss, 60º 85+
Pencil Hardness 2B
Flexibility 1/8” mandrel Pass 180º
Impact Resistance
Direct 36 in-lb
Indirect 36 in-lb
Adhesion, Cross Hatch Excellent

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