PRODUCT DATA SHEET
G3415

DESCRIPTION
GLYPTAL G3415 is a specially-developed, durable enamel for finishing machinery and electrical apparatus to be operated outdoors. Equally suitable for interior use. May be used on primed wood or wood surfaces.

WET SAMPLE
% Vol. Solids (avg.) 40
% Wt. Solids (avg.) 55
Viscosity 67-77 KU
Coverage (1 mil dry film thickness) 600-700 ft²/gal
Flashpoint, open cup 105 ºF
Weight per Gallon (avg.) 9.0 lb/gal
Fineness of Grind (Hegman) 7 minimum
Solvent Aliphatic/Aromatic

APPLICATION
Substrate Ferrous metal primed with G7635
Method Spray, brush, or roller
Reducer Xylol (G3190) for spray; Mineral spirits (G2085) for brush or roller

CURE
Drying time, tack free 6 h
Handle 12 h
Recoat 16 h

DRY FILM PROPERTIES
Color #61 ASA Gray
Gloss, 60º 85+
Pencil Hardness 2B
Flexibility 1/8” mandrel Pass 180º
Impact Resistance
  Direct 36 in-lb
  Indirect 36 in-lb
Adhesion, Cross Hatch Excellent

In as much as Glyptal, Inc. has no control over the use to which others put the material, it does not guarantee that the same results as those described herein will be obtained. Each user of the material and the compositions described herein should make his or her own
tests to determine the materials’ suitability for his or her own particular use. Statements concerning possible or suggested uses of the material described herein are not to be construed as constituting a license under any Glyptal patent covering such use or as recommendations for use of such materials in the infringement of any patent.