

Glyptal Inc.

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PRODUCT DATA SHEET G3415

DESCRIPTION

GLYPTAL G3415 is a specially-developed, durable enamel for finishing machinery and electrical apparatus to be operated outdoors. Equally suitable for interior use. May be used on primed wood or wood surfaces.

WET SAMPLE

% Vol. Solids (avg.)	40
% Wt. Solids (avg.)	55
Viscosity	67-77 KU
Coverage (1 mil dry film thickness)	600-700 ft ² /gal
Flashpoint, open cup	105 °F
Weight per Gallon (avg.)	9.0 lb/gal
Fineness of Grind (Hegman)	7 minimum
Solvent	Aliphatic/Aromatic

APPLICATION

Substrate	Ferrous metal primed with G7635
Method	Spray, brush, or roller
Reducer	Xylol (G3190) for spray; Mineral spirits (G2085) for brush or roller

CURE

Drying time, tack free	6 h
Handle	12 h
Recoat	16 h

DRY FILM PROPERTIES

Color	#61 ASA Gray
Gloss, 60°	85+
Pencil Hardness	2B
Flexibility 1/8" mandrel	Pass 180°
Impact Resistance	
Direct	36 in-lb
Indirect	36 in-lb
Adhesion, Cross Hatch	Excellent

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