

Glyptal Inc.

305 Eastern Avenue
Chelsea, Massachusetts 02150

Telephone (617) 884-6918
Fax (617) 884-8376

PRODUCT DATA SHEET G6332

DESCRIPTION

GLYPTAL 6332 green gloss enamel is a specially-developed, durable enamel for finishing apparatus to be stored or operated outdoors. Equally suitable for indoor use. May be used on metal or wood.

WET SAMPLE

% Vol. Solids (avg.)	37
% Wt. Solids (avg.)	50
Viscosity	70-78 KU
Coverage	
Flashpoint, cc/pm	
Weight (avg.)	8.1 lb/gal

APPLICATION

Substrate	Steel
Method	Spray or brush
Reducer	Xylene for Spray/ Mineral spirits for brush
Clean-up Solvent	Xylene
Dry Film Thickness	1 mil

CURE

Flash Time	
Tack Free Time	4 hours

DRY FILM PROPERTIES

Color	Green
Gloss, 60°	80+
Pencil Hardness	
Flexibility	
Impact Resistance	
Direct	
Indirect	
Adhesion, Cross Hatch	100%

In as much as Glyptal, Inc. has no control over the use to which others put the material, it does not guarantee that the same results as those described herein will be obtained. Each user of the material and the compositions described herein should make his or her own tests to determine the materials' suitability for his or her own particular use. Statements concerning possible or suggested uses of the material described herein are not to be construed as constituting a license under any Glyptal patent covering such use or as recommendations for use of such materials in the infringement of any patent.